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# Spectral characterization of rupatadine fumarate and its potential impurities

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# ABSTRACT

During the process development of rupatadine fumarate (1). Two impurities (2,3) with respect to rupatadine fumarate were detected by in-house method of simple reverse phase high-performance liquid chromatograpjy (HPLC). Three (1-3) have been prepared by the known synthetic method. To the best of our knowledge, compounds (1-3) stracture elucidation had not been reported until now. The <sup>1</sup>H and <sup>13</sup>C NMR data of impurities (2,3) and rupatadine fumarate (1) were reported in this paper for the first time. Based on the spectral data, the structure of these compounds 1-3 were characterized as 8-Chloro-6, 11-dihydro-11-[1-[(5-methyl-3pyridinyl)methyl]-4-piperidinylidene]-5Hbenzo[5, 6] cyclohepta [1, 2-b] pyridine fumarate (1), 8-Chloro-11-(4-piperidinylidene)-6,11-dihydro-5Hbenzo[5,6]cyclohepta[1,2-b]pyridine (2), 3-(Chloromethyl)-5-methyl pyridine (3). The HPLC analysis and characterization of these drug and impurities were discussed. © 2012 Trade Science Inc. - INDIA

## **INTRODUCTION**

Rupatadine fumarate (RUPA) is a non-sedating H1antihistamine (second generation) and platelet-activating factor inhibitor. Chemically it is 8-Chloro-6, 11dihydro-11-[1-[(5-methyl-3-pyridinyl) methyl]-4piperidinylidene]-5Hbenzo[5, 6] cyclohepta [1, 2-b] pyridine fumarate. It was discovered and developed by J. Uriach y Cia, S. A<sup>[1]</sup> and further blocks the receptors of the platelet-activating factor (PAF) according to in vitro and in vivo studies<sup>[2]</sup>. Rupatadine possesses antiallergic properties such as the inhibition of the degranulation of mast cells induced by immunological and nonimmunological stimuli, and inhibition of the release of cytokines, particularly of the TNF in human mast cells and monocytes<sup>[3]</sup>. Rupatadine fumarate (RUPA) is a

# KEYWORDS

Rupatadine; Impurities; Desloratadine; Characterization; HPLC analysis

non-sedating H1-antihistamine (second generation) and platelet-activating factor inhibitor. Chemically it is 8-Chloro-6, 11-dihydro-11-[1-[(5-methyl-3-pyridinyl) methyl]-4-piperidinylidene]-5Hbenzo[5, 6] cyclohepta [1, 2-b] pyridine fumarate. The structure of RUPA is shown in Figure 1. The drug is not official reported in pharmacopoeia. It is off white to pinkish crystalline powder that is soluble in soluble in methanol and ethanol, very slightly soluble in chloroform and insoluble in water. Rupatadine fumarate belongs to a class of medications called Antiallergic, Antihistaminic. It is potent and orally active that was developed as a therapeutic agent for the treatment of seasonal allergic rhinitis and chronic idiopathic urticarial<sup>[4,5]</sup>.

The presence of impurities or its related compounds in a drug substance can have a significant impact on the

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quality and safety of the drug product. During the process development of rupatadine fumarate, two impurities were observed in the range of 0.05-0.15% level along with the main product peak in the HPLC analysis. As per the general guidelines recommended by ICH<sup>[6]</sup> to qualify the drug substance, the amount of acceptable level for a know and unknown related compound (impurity) should be less than 0.15 and 0.10% respectively, In order to meet the stringent regulatory requirements, the impurities present in the drug substance must be identified and characterized. Hence, a comprehensive study was undertaken to synthesize and characterize these two impurities of rupatadine fumarate. The <sup>1</sup>H, <sup>13</sup>C NMR, IR and mass data for characterization of impurities (2,3) and rupatadine fumarate (1) were reported in this paper for the first time.



## **EXPERIMENTAL**

#### Samples and chemicals

The investigated samples of rupatadine fumarate (1) and impurities (2,3) were synthesized after identification by in-house HPLC method. HPLC grade acetonitrile and acetic acid were obtained from merck, Mumbai, india. AR grade sodumdihyrogen phosphate, phosphoric acid and triethylamine were obtained from SD fine chemicals limited, Mumbai, india. Water use for the preparation of mobile phase was purified using Millipore milli-Q plus (milford, MA, USA) purification system. Chloroform-d and dimethylsulfoxide-d6 wre purchased form Aldrich Chemicals co., USA.

#### High-performance liquid chromatography (HPLC)

An in house LC gradient method was developed for the separation of all possible related substances (impurities) of rupatadine fumarate. *SHIMADZU* make HPLC



system equipped with 436 pumps and UV detector was used for better separation and quantification of impurities. The buffer solution used for the preparation of mobile phases A and B consists of 0.01M aqueous Potassium dihydroge ortho phosphate and its pH was adjusted to  $3.0\pm 0.05$  with diluted ortho phosphoric acid. Mobile phase A is buffer only; mobile phase B is acetonitrile only. Inertsil ODS – 3V, 250 X 4.6 mm,5µm particle size column was used with a time gradient programme of T/% B: 0/25,20/40,30/70,35/70,40/25,45/25 of 45 min. The column oven temperature was 30°C and column eluent was monitored by UV detector at 250 nm. This LC method was able to separate all the process-related substances with good resolution.

#### Mass spectrometry

The electrospray ionization and MS-MS studies were performed on a triple quadruple mass spectrometer PE sciex model API 3000. The positive and negative electrospray MS data was obtained by switching the capillary voltage between +5000 and -4500 V respectively. The MS-MS data was generated with the conllision energy remping from 30 to 60 V in nitrogen atmosphere.

## NMR specroscopy

The <sup>1</sup>H, <sup>13</sup>C, DEPT and 2D experiments for rupatadine fumarate and impurities were done on Varian mercury plus 400 MHz FT NMR spectrometer. The solvents used for rupatadine fumarate, impurities were in DMSO and CDCl<sub>3</sub>. The <sup>1</sup>H chemical shift values were reported on  $\delta$  scale in ppm, relative to TMS ( $\delta$ =0.00 ppm) and in the <sup>13</sup>C NMR the chemical shift values wre reported relative to CDCl<sub>3</sub> ( $\delta$ =77.00 ppm)) as internal standard. DEPT spectra revealed the presence of methyl and methine groups as positive peaks and methylenes as negative peaks.

#### FT-IR spectroscopy

The IR spectra were recorded in the solid state as KBr dispersion medium using PerkinElmer 1600 series FT-IR spectophorometer.

#### **RESULTS AND DISCUSSIONS**

#### Detection of impurities 2 and 3

A typical analytical LC chromatogram of a labora-

tory batch of rupatadine fumarate bulk drug recorded using the LC method as described in section 2.2 is shown in Figure 2a. The target impurities under study are marked as IMP-2, and IMP-3 are stereoisomers recorded using the LC method as described in section 2.2 is shown in Figure 2b.



♦ Rupatidine Base; O Fumaric acid;  $\triangle$  Impurity-3;  $\nabla$  Impurity-2

Figure 2: (a) A typical analytical LC chromatogram of a laboratory batch of rupatadine fumarate bulk drug; (b) The LC chromatogram of co injection of the synthetic standard impurity-2 and impurity-3 with rupatadine fumarate.

#### Structural elucidation of rupatadine fumarate (1)

Sample was analyzed by HPLC and its purity was found to be 99.68%, molecular weight of rupatadine base is 415.95. The EI mass spectrum of rupatadine gave a molecular ion at m/z 416 and, IR spectrum displayed characteristic absorptions at 3398.89 & 2982.02,2934.06 cm-1 corresponding to >CH and aromatic >CH stretching. The peaks at 1509.95 & 1452.92 cm-1 in IR spectrum is indicative of >C=C< ring stretching, The <sup>13</sup>C NMR spectrum displayed signals due to the presence of twenty three carbons. The DEPT spectrum displayed seven negative signals due to seven methylene groups and twelve positive signals due to the presence of twelve methine groups (three in the aliphatic and the rest in aromatic region). The FT- IR spectrum displayed a characteristic absorption band at 1685 cm<sup>-1</sup> indicating the presence of carbonyl functional group, which was supported by the appearance of quaternary carbon signal due to carbonyl functional group of fumaric acid in <sup>13</sup>C NMR spectrum. Based on the above spectral data and molecular formula of rupatadine could be  $C_{26}H_{26}N_3Cl$ . This molecular formula matched well with the molecular ion observed at 416 amu in the EI mass spectrum. Molecular Formula:  $C_{26}H_{26}N_3Cl.C_4H_4O_4$  Molecular Weight: 532.03.

## Structural elucidation of desloratadine (2)

Sample was analyzed by HPLC and its purity was found to be 99.20%, molecular weight of desloratadine is 310.5. The EI mass spectrum of desloratadine gave a protonated molecular ion at m/z 311.0 and, IR spec-

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trum displayed characteristic absorptions at 3399 & 2978,2936 cm-1 corresponding to >CH and aromatic >CH stretching. The peaks at 1512 & 1462 cm-1 in IR spectrum is indicative of >C=C< ring stretching, The <sup>13</sup>C NMR spectrum displayed signals due to the presence of nineteen carbons. The DEPT spectrum displayed six negative signals due to six methylene groups and six positive signals due to the presence of six methine groups in aromatic region. Based on the above spectral data and molecular formula of desloratadine could be  $C_{19}H_{19}N_2Cl$ . This molecular formula matched well with the molecular ion observed at 311 amu in the EI mass spectrum.

TABLE 1:1H NMR	assignments of rupa	tadine fumarate (1)
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Position	1H	J (ppm)	13C	DEPT
1				
2	2H	2.65 m	53.5	CH2
3	2H	2.25 m	31.0	CH2
4			131.4	
5	2H	2.25 m	30.6	CH2
6	2H	2.35 m	53.5	CH2
7	2H	3.52 s	58.3	CH2
8			132.5	
9	1H	8.26 s	148.3	CH
10				
11	1H	8.30 s	147.3	CH-
12			132.6	
13	1H	7.52 s	137.3	CH
14			139.9	
15			156.8	
16	-			-
17	1H	8.35 d	146.1	CH
18	1H	7.22 m	122.2	CH
19	1H	7.57 d	137.4	CH
20			131.6	
21	2H	3.30 m	29.7	$CH_2$
22	2H	2.83 m	29.5	$CH_2$
23			137.6	
24			136.7	-
25	1H	7.28 d	128.8	CH
26	1H	7.08 d	125.5	CH
27			133.2	-
28	1H	7.18 s	130.5	CH
29	3H	2.28 s	17.7	CH <sub>3</sub>
Fumaric acid	2H	6.6 s	134.2	2CH
			166.4	2Carbonyl

<b>FABLE 2 : 1H NMF</b>	assignments of desloratadine (	(2).
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Position	1 <b>H</b>	J (ppm)	13C	DEPT
1				
2	2H	2.80 m	48.0	$CH_2$
3	2H	2.30 m	32.6	$CH_2$
4			132.3	
5	2H	2.40 m	32.4	$CH_2$
6	2H	2.67 m	48.0	$CH_2$
7		-	139.4	
8			157.4	
9				
10	1H	8.40 d	146.5	CH
11	1H	7.13 d	121.9	CH
12	1H	7.42 brd	137.2	CH
13			132.4	
14	2H	3.40 m	31.6	$CH_2$
15	2H	3.05 m	31.2	$CH_2$
16	-		139.3	-
17			137.7	$CH_2$
18	1H	7.15 d	128.8	CH
19	1H	7.08 m	125.9	CH
20			133.2	
21	1H	7.13 s	130.2	CH

 TABLE 3 : <sup>1</sup>H NMR assignments of 3-(Chloromethyl)-5-methyl pyridine (3).

Position	1H	(ppm) J	13C	DEPT	
1					
2	1H	8.8 s	139.9	CH	
3			137.5		
4	1H	8.3 s	138.3	CH	
5			137.8		
6	1H	8.7 s	145.8	CH	
7	2H	4.75 s	40.8	$CH_2$	
8					
9	3H	2.6 s	18.4	$CH_3$	

Structural elucidation of 3-(Chloromethyl)-5-methyl pyridine (3)

Sample was analyzed by HPLC and its purity was found to be 96.48%, molecular weight of 3-(Chloromethyl)-5-methyl pyridine (3) is 141.0. The EI mass spectrum of 3 gave a protonated molecular ion at m/z 142.0 and, IR spectrum displayed characteristic absorptions at 3399 & 2978,2936 cm-1 correspond-

Organic CHEMISTRY An Indian Journal ing to >CH and aromatic >CH stretching. The peaks at 1512 & 1462 cm-1 in IR spectrum is indicative of >C=C< ring stretching, The <sup>13</sup>C NMR spectrum displayed signals due to the presence of seven carbons. The DEPT spectrum displayed one negative signal due to one methylene group and four positive signals due to the presence of three methine groups in aromatic region and one methyl in the aliphatic region. Based on the above spectral data and molecular formula of 3-(Chloromethyl)-5-methyl pyridine could be C<sub>7</sub>H<sub>8</sub>NCl. This molecular formula matched well with the molecular ion observed at 142 amu in the EI mass spectrum.

#### CONCLUSION

This research paper describes the structure elucidation of rupatadine fumarate and process related impurities. The synthesized impurities were characterized using spectroscopic techniques. The <sup>1</sup>H, <sup>13</sup>C NMR, IR and mass data of impurities (2,3) and rupatadine fumarate (1) were reported in literature for the first time.

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