Prediction of Drag Coefficient of Spherical Particle Using ANN, ANFIS, Regression and GA Optimization

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Abstract
The present work includes the successful prediction of the experimental drag coefficients (CD) as function Reynolds number (Re), collected from the open source literatures by regression analysis method, Artificial intelligence models i.e., artificial neural network (ANN), adaptive Neuro fuzzy interface system (ANFIS) and Genetic Algorithm (GA). A non-linear equation is assumed to relate drag coefficient and Reynolds number and optimized using GA. To confirm the predicted output, twenty-one numbers of inputs are tested and simulated. The comparative study of the prediction models is carried out in terms of the error functions and coefficient of determination. This study has revealed that ANFIS neural model has predicted the desired drag coefficient with minimal error and high coefficient of determination and outperformed the rest prediction models.

Keywords: Drag coefficient; Reynolds number; Artificial neural network (ANN); Adaptive neuro-fuzzy interface system (ANFIS); Regression analysis; Genetic algorithm (GA)

Introduction
Drag coefficient is a very important hydrodynamic parameter for the successful design of industrial processes like clarifiers, thickeners, slurry transporter, cyclone separators, fluidized beds, dust collectors, coal combustors, electrostatic precipitation, and spray drying. Different geometrical shaped particles are present in the process. However, a large volume of research work is available on the drag coefficients of the regular shaped: spherical and cylindrical particles [1-3]. When a solid object is moving through a fluid medium, the aggregate pressure connected on it called pressure drag. The friction drag is a resistive force that appears due to relative motion of the solid body with respect to the fluid medium. The total drag force includes both the pressure drag and friction drag [4]. The movement of an object in fluid medium observes three types of forces, the weight, W of the object acting downward, and the buoyancy, FB and the drag force, FD acting upward. The free body diagram at equilibrium is shown in FIG. 1.

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At equilibrium, the force balance equation can be written as

\[ W = F_B + F_D \]  

(1)

Mathematically the drag force can be written as

\[ F_D = \frac{1}{2} \rho_F V^2 C_D A \]  

(2)

in which \( V \) is the terminal velocity of solid particle, \( \rho_F \) is the density of liquid, \( C_D \) is the drag coefficient. The derived expression of the drag coefficient form Equation (2) is

\[ C_D = \frac{2F_D}{AV^2 \rho_F} \]  

(3)

where \( A \) is the projected area of immersed particle, For spherical particle

\[ A = \frac{\pi}{4} D_S^2 \]  

(4)

in which \( D_S \) is the diameter of sphere.

The drag coefficient mostly varies with the particle Reynolds number defined as

\[ \text{Re} = \frac{\rho_F D_S V}{\mu} \]  

(5)

where \( \mu \) is the kinematic viscosity of liquid?

For low Re (creeping flow regime) i.e., Re<0.5, the \( C_D \) equation is reduced to Stoke’s equation as

\[ CD = \frac{24}{\text{Re}} \]  

(6)

Many researchers proposed empirical and semi-empirical equations for \( C_D \)-Re relation each of which is valid for limited range of Reynolds number [4-7] A summary of those relations is provided in TABLE 1 for the sphere. Similar kind of
relations are also available for other type of particle shapes [8-10]. All the references in TABLE 1 also contain their own experimental data which are used in the present work for the prediction purposes.

Since, the proposed empirical and semi-empirical equations have their own range of validations; these cannot be used for the whole range of Reynolds number. Cheng developed unique empirical equations for the drag coefficients with Re which predicted better C_D as compared to other empirical relations available in the literature. Cheng used the 408 number of data of [11] which are nothing but the filtered experimental data available in the previous literature, and these data show a very smooth variation of C_D with Re. Therefore, it is quite natural to have high accuracy predicted result by Cheng. Present work felt the requirement of the improved flexible model to predict all the 745 number of the C_D – Re data with high accuracy. So, it has become a necessary to develop a high-accuracy predictive model for the drag coefficient, which covers the full range of Re (0 to ∞). The present work has predicted the drag coefficient with Reynolds number with the help data fitting, ANN, ANFIS and Genetic Algorithm tools. MATLAB™ software is employed for aforesaid analysis.

<table>
<thead>
<tr>
<th>Researchers</th>
<th>C_D-Re relationship</th>
<th>Reynolds number range</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cheng</td>
<td>$C_D = \frac{24}{Re} (1 + 0.27Re)^{0.43} + 0.47(1 - \exp(-0.04Re^{0.38}))$</td>
<td>$Re &lt; 10^6$</td>
</tr>
<tr>
<td>Brown and Lawler [11]</td>
<td>$C_D = \frac{24}{Re} (1 + 0.15Re)^{0.681} + \frac{0.407}{1 + 8710Re^{-1}}$</td>
<td>$Re &lt; 2 \times 10^5$</td>
</tr>
<tr>
<td>Clift et al. [12]</td>
<td>$C_D = \frac{24}{Re} + \frac{3}{16}$</td>
<td>$Re &lt; 0.01$</td>
</tr>
<tr>
<td></td>
<td>$C_D = \frac{24}{Re} + (1 + 0.1315Re^{0.82-0.05\log Re})$</td>
<td>$0.01 &lt; Re \leq 20$</td>
</tr>
<tr>
<td></td>
<td>$C_D = \frac{24}{Re} + (1 + 0.1935Re^{0.6305})$</td>
<td>$20 &lt; Re \leq 260$</td>
</tr>
<tr>
<td></td>
<td>$C_D = 10^{1.6435-1.1242\log Re+0.1558 \log^2 Re}$</td>
<td>$260 &lt; Re \leq 1500$</td>
</tr>
<tr>
<td></td>
<td>$C_D = 10^{2.4571+2.5558\log Re-0.9295 \log^2 Re+0.1049 \log^3 Re}$</td>
<td>$1500 &lt; Re \leq 1.2 \times 10^4$</td>
</tr>
<tr>
<td></td>
<td>$C_D = 10^{-1.9181+0.637 \log Re-0.063 \log^2 Re}$</td>
<td>$1.2 \times 10^4 &lt; Re \leq 1.4 \times 10^4$</td>
</tr>
<tr>
<td></td>
<td>$C_D = 10^{-4.339+1.5809 \log Re-0.154 \log^2 Re}$</td>
<td>$4.4 \times 10^3 &lt; Re \leq 3.38 \times 10^5$</td>
</tr>
<tr>
<td></td>
<td>$C_D = 29.78 - 5.3 \log Re$</td>
<td>$3.38 \times 10^5 &lt; Re \leq 4 \times 10^5$</td>
</tr>
<tr>
<td></td>
<td>$C_D = 0.1 \log Re - 0.49$</td>
<td>$4 \times 10^5 &lt; Re \leq 10^6$</td>
</tr>
</tbody>
</table>
\[
C_D = \frac{0.19 - 8 \times 10^4}{Re} \\
\]

\[
Re < 10^6
\]

| Flemmer and Banks [13] | \[
C_D = \frac{24}{Re} 10^\alpha, \alpha = 0.261Re^{0.369} - 0.105Re^{0.431} - \frac{0.124}{1 + \log^2 Re}
\] | \[
Re < 3 \times 10^5
\] |
|---|---|---|
| Turton and Levenspiel [14] | \[
C_D = \frac{24}{Re} (1 + 0.173Re^{0.657}) + \frac{0.413}{1 + 16300Re^{-1.09}}
\] | \[
Re < 2 \times 10^5
\] |
| Engelund and Hansen [15] | \[
C_D = \frac{24}{Re} + 1.5
\] | \[
Re < 2 \times 10^5
\] |
| Khan and Rechardson [5] | \[
C_D = (2.49Re^{-0.328} + 0.34Re^{0.067})^{3.18}
\] | \[
Re < 2 \times 10^5
\] |
| Clift and Gauvin [12] | \[
C_D = \frac{24}{Re} (1 + 0.15Re^{0.687}) + \frac{0.42}{1 + 42500Re^{-1.16}}
\] | For all range of Re |

**Data base**

In the literature listed in TABLE 1, the precise data of drag coefficient and Reynolds number are not available; these are reported by the graphs. Hence in order to cover the wide ranges of conditions, experimental drag coefficient data have been picked up from the open literatures listed in TABLE 1 by using graph digitizer. There are altogether 745 data points.

**Prediction Models**

**Regression analysis**

Regression analysis is a well-known curve fitting technique for the nonlinear set of experimental data. It is utilized to describe the relationship between the independent and dependent variables up to the \( n \)th order. The main purpose of the regression model is to find a line with the minimum square distance between the experimental data point and line. Henceforth, this model is also called as the least square method [16,17]. A successful regression obtained with some constant terms. It is denoted as \( E(y/x) \), where \( y \) is the dependent and \( x \) is the independent variable. The goodness of predictive model is measured by following statistical terms.

\[
\text{Average relative error } (r) = \frac{1}{n} \sum \frac{\left| \frac{C_{D\text{cal}} - C_{D\text{exp}}}{C_{D\text{exp}}} \right|}{C_{D\text{exp}}} \times 100(\%) \quad (7)
\]

\[
\text{Sum of squared error } (S_1) = \sum \frac{\left( C_{D\text{cal}} - C_{D\text{exp}} \right)^2}{C_{D\text{exp}}^2} \quad (8)
\]

\[
\text{Sum of logarithmic deviation } (S_2) = \sum \left( \log C_{D\text{cal}} - \log C_{D\text{exp}} \right)^2 \quad (9)
\]

The analysis of variance (ANOVA) provides the information about the regression model, which includes \( R^2 \) and MSE etc., The \( R^2 \) (coefficient determination) explains the degree of fitting. A perfect regression has \( R^2 \) close to one and minimum MSE
and absolute error percentage. The shape of the $C_D$-Re experimental curve is like exponential shape, which gives the idea for polynomial regression. In this study second order (quadratic) and third order (cubic), regression is carried out.

**Artificial neural network**

ANN is a numerical model that is based on the human natural nerve framework, and it is used to obtain the solution of complex experimental and scientific problems. Based on the available experimental input and output data, it forecasts the output for any given input. Regardless of this, an ANN model does not require any empirical equation; but adjustment of individual tuning parameter is required to get a fit prediction. Artificial neural networks are comprised of layers. It consists of interconnected nodes called neurons with transfer function. Inputs are introduced to the network through input layer, which sent response to one or more hidden layers, where the weighted sum calculation is carried out using an arrangement of weighted connections. The final network output is obtained through the output layer [18-20]. The basic ANN architecture and the behavior of a neuron are shown in FIG. 2 and 3.

![Basic ANN architecture](image1)

**FIG. 2. Basic ANN architecture.**

![Behavior of neuron](image2)

**FIG. 3. Behavior of neuron.**

In network, the net input to a neuron is [18]

$$net_j = \sum_{i=1}^{n} W_{ji}^{(n)} X_i^{(n-1)}$$

(10)
where $w_{ij}$ is the weight between $i^{th}$ node in (n-1) layer and $j^{th}$ node in (n) layer, and $x_{j}^{n-1}$ is the output of node $j$ in (n-1) layer.

The weights in BPNN updated as [18]

$$w_{j}^{new} = w_{j}^{old} + \Delta w_{j}$$  \hspace{1cm} (11)$$

Where,

$$\Delta w_{j} = -\beta \frac{\delta E}{w} \times \text{output}_j$$  \hspace{1cm} (12)$$

Where $\beta$, the learning rate parameter lies between 0 and 1. $\text{output}_j$ is the output of $j^{th}$ neuron.

The net input to a neuron in any layer is the dot product of the input and the assigned weight factor. In the summation function, the input and weight factors can be associated in different ways before the transfer function. The net result of summation function is transferred to the algorithm based transfer function, where the comparison of summation result with the threshold takes place. There are different types of activation functions available, but the non-linear functions are widely used [19]. The type of activation functions and their ranges are given in TABLE 2.

<table>
<thead>
<tr>
<th>Activation Function</th>
<th>Function</th>
<th>Range of function</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pure-linear (PURELIN)</td>
<td>$f(x) = x$</td>
<td>$-\infty, +\infty$</td>
</tr>
<tr>
<td>Log-Sigmoid (LOGSIG)</td>
<td>$f(x) = \frac{1}{1 + e^{-x}}$</td>
<td>0,1</td>
</tr>
<tr>
<td>Tan-Sigmoid (TANSIG)</td>
<td>$f(x) = \frac{2}{1 + e^{-2x}} - 1$</td>
<td>-1,1</td>
</tr>
</tbody>
</table>

Mostly MSE and absolute error percentage are used to evaluate the error [18,20]. MSE is an incremental process, where weights are corrected each time. The adjustment of error is an iterative process, which is done up to the tolerance/goal limit. The basic back propagation network learning is done by the gradient descent algorithm, which helps to minimize the MSE [18,20]. The biggest disadvantage of this algorithm is high time consuming. Aiming to replace the gradient descent algorithm, Levenberg-Marquardt back propagation algorithm (LMBP) is introduced, which incurs the minimum time consumption, high convergence, and low error profile. It is similar to the quasi-Newtonian method, where Hessian matrix is used. The details of the algorithm and weight adjustment of LMBP are described [21]. In this work LMBP algorithm is used for network training and learning.
Adaptive neuro-fuzzy interface system (ANFIS)

The inherent advantages and disadvantages of fuzzy logic and neural network can be disappeared just by combing them. An adaptive neuro-fuzzy interface system (ANFIS) is a hybrid type of the neural network and fuzzy logic approach to predict the data for the nonlinear system of equation. The useful qualitative aspect of fuzzy logic and adaptive aspect of ANN are integrated into ANFIS, which makes the network more reliable, converging and more accurate [22,23]. The learning of network is done with ANN, and the gradient descent algorithm is used in the backpropagation learning of the network. The optimum gradient vector develops the precise modeling of input and output variable for a given set of data [17]. This system is based on a Sugeno system. It can simulate the mapping relation between the input and output data by a hybrid learning to calculate the optimal distribution of the membership functions. It is based worked on the fuzzy “if-then” type rules proposed by Takagi-Sugeno FIS [24]. The used ANFIS network has five layers; each layer includes some nodes represented by node function. The membership functions are tuned using the learning process with a hybrid model, which is a combination of back propagation and least square method [25].

Optimization by using GA

Genetic algorithm (GA) which includes the concept of natural selection and survival of the fittest from natural evolution is a reliable and standard tool to find an optimum solution of a particular problem [26]. It starts with the evolution of population and chromosomes. A stochastic selection procedure is used to find the best chromosomes followed by the crossover and mutation. The best fitness value is evaluated and compared with other best values in population and changed as required. The algorithm stops when either a maximum number of generations is reached, or a satisfactory fitness level is achieved [19]. To develop the correlation of the drag coefficient, $C_D$ with Re using GA toolbox available in MATLAB™, the following non-linear equation for drag coefficient with Reynolds number is assumed.

$$\log C_D = X_1 + X_2 \log Re^{-1} + X_3 \log Re^{-2} + X_4 \log Re^{-3}$$

The objective function, which is minimized by GA is

$$Error = (Y(i) - X_1 - X_2 a_1(i)^{-1} - X_3 a_1(i)^{-2} - X_4 a_1(i)^{-3})^2$$

Where $Y(i)$ is the experimental drag coefficient and $a_1(i)$ is the corresponding Reynolds number. $X_1$, $X_2$, $X_3$ and $X_4$ are the unknown parameters. For GA, to find the optimal solution, the tuning of some population size, selection method and crossover functions, mutation rate, migration, etc. are required. In this regard, the suggested guidelines are available in the literatures [27,28]. The parameters and functions which are used in this study are given in TABLE 3.
TABLE 3. Parameter setting for GA optimization.

<table>
<thead>
<tr>
<th>Options</th>
<th>Value and functions are used</th>
</tr>
</thead>
<tbody>
<tr>
<td>Population</td>
<td>-</td>
</tr>
<tr>
<td>a. Size</td>
<td>100</td>
</tr>
<tr>
<td>b. Creation function</td>
<td>Feasible population</td>
</tr>
<tr>
<td>Fitness scaling</td>
<td>Rank</td>
</tr>
<tr>
<td>Selection</td>
<td>Stochastic uniform</td>
</tr>
<tr>
<td>Reproduction</td>
<td>-</td>
</tr>
<tr>
<td>a. Elite count</td>
<td>2</td>
</tr>
<tr>
<td>b. Crossover function</td>
<td>0.8</td>
</tr>
<tr>
<td>Crossover</td>
<td>Scattered</td>
</tr>
<tr>
<td>Mutation</td>
<td>Constraint dependent</td>
</tr>
<tr>
<td>Migration</td>
<td>-</td>
</tr>
<tr>
<td>a. Direction</td>
<td>Forward</td>
</tr>
<tr>
<td>b. Interval</td>
<td>20</td>
</tr>
<tr>
<td>c. Fraction</td>
<td>0.2</td>
</tr>
<tr>
<td>Stopping criteria</td>
<td>100</td>
</tr>
</tbody>
</table>

Results and Discussion

Prediction by regression model

It is observed that third order (cubic) regression predicted outputs have a good agreement with the experimental data in FIG. 4. The obtained regression model or equation for drag coefficient-Reynolds number is

\[ \log C_D = 1.441 - 0.8532 \log Re + 0.06961 \log Re^2 + 0.006536 \log Re^3 \] (15)

The R^2 value is obtained as 0.999. The Equation (15) predicted the experimental drag coefficient data very closely at low and medium range of Reynolds number, whereas, a little deviation is observed at higher Reynolds number. The \( r \), \( S_1 \) and \( S_2 \) values for this model is given in TABLES 4-6. The best fit line equation for cubic polynomial regression is found to be

\[ Y = 1.0T + (0.0023) \] (16)

Where, \( Y \) is the predicted output by the regression analysis and \( T \) is the experimental output.

FIG. 4. Correlation of training patterns in cubic polynomial regression.
Prediction by ANN

Selection of the number of hidden layers, the number of neurons in hidden layer, and the activation function is a challenge for any nonlinear system. It was suggested that for a linear and polynomial system only one layer is sufficient for suitable network training [19]. So, in this work, one hidden layer is chosen. Trial and error method in increasing order is used to find a suitable number of neuron in the hidden layer. It is noticed that after fourteen numbers of neurons in hidden layer, there was no change in MSE in FIG. 5. Hence, one hidden layer with fourteen neurons is adopted for the network training. To find the suitable activation function by keeping the constant number of neurons, several activation functions are considered. The transfer functions, LOGSIG and TANSIG, available in MATLAB are tested, and it is observed that TANSIG produces better result. The training parameters and the trained network for BPNN structure are given in TABLE 4 and in FIG. 6 respectively.

![Variation of MSE as function of number of neurons.](image1.png)

FIG. 5. Variation of MSE as function of number of neurons.

![Trained BPNN network structure.](image2.png)

FIG. 6. Trained BPNN network structure.

<table>
<thead>
<tr>
<th>Training parameter</th>
<th>Set value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hidden Layer</td>
<td>1</td>
</tr>
<tr>
<td>Maximum number Epoch (No. of Iteration)</td>
<td>2000</td>
</tr>
<tr>
<td>Validation at Fail</td>
<td>1000</td>
</tr>
<tr>
<td>Goal (Tolerance limit)</td>
<td>1e-03</td>
</tr>
</tbody>
</table>

TABLE 4. Training parameters in ANN.
The $r$, $S_1$ and $S_2$ are computed while comparing the predicted drag coefficients of ANN with the respective experimental data. Arbitrarily twenty-one inputs are selected for training purpose to confirm the predicted output. After 90 epochs, the required $MSE$ is reached as shown in FIG. 7. It is found that the simulated results followed the experimental output trend in FIG. 8. The `plotregression` command (in MATLAB$^{TM}$) is used for regression analysis, and the value of the coefficient of determination i.e., $R^2$ is obtained as 0.999, which is very close to 1 and it indicates to the development of a perfect correlation between predicted output and experimental output in FIG. 9. The best fit line equation for ANN prediction is

$$Y=(1.0)T+(0.0012)$$

(17)

Where $Y$ is the predicted output by ANN.

The calculated $r$, $S_1$ and $S_2$ with $R^2$ given in TABLE 6 reveals the good prediction for the drag coefficient by ANN.

![FIG. 7. The variation of mean squared error (MSE) with the number of epochs.](image1)

![FIG. 8. Comparison of ANN simulated output with experimental output.](image2)
Prediction by ANFIS

Generalized bell-shaped membership function (gbell) is used in this study; the shape of gbell MF is shown in FIG. 10. It is found that there is no further improvement in MSE beyond the use of nine numbers of gbell membership functions given in FIG. 11. Hence, nine numbers of gbell memberships are used for ANFIS training, which includes nine fuzzy rules in FIG. 12. The ANFIS trained network structure is shown in FIG. 13. After training, the same twenty-one input data as taken for ANN are tested. The tested curve follows the experimental output curve in FIG. 14. The regression plot for the ANFIS prediction is shown in FIG. 15, where the coefficient of determination $R^2$ is 0.99982 and best fit line as follows

$$Y=(1.0)T+(0.00048)$$  \hspace{1cm} (18)

in which $Y$ is the predicted output by ANFIS.

Low error profile and high coefficient of determination in TABLE 6 indicate good prediction capability of ANFIS with the selected parameters given in TABLE 5.
FIG. 11. Variation of MSE with number of membership functions.

FIG. 12. Fuzzy rules.

FIG. 13. ANFIS network structure.
FIG. 14. Comparison of ANFIS testing outputs with experimental outputs.

FIG. 15. Correlation of training patterns in ANFIS.

TABLE 5. Details of the training parameter in ANFIS.

<table>
<thead>
<tr>
<th>Training parameter</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Type of membership function (MF)</td>
<td>gbell</td>
</tr>
<tr>
<td>Number of MF</td>
<td>9</td>
</tr>
<tr>
<td>Maximum number of epochs</td>
<td>100</td>
</tr>
<tr>
<td>Error tolerance limit/goal</td>
<td>1e-03</td>
</tr>
</tbody>
</table>

Optimization GA

In GA method, the fitness and mean fitness are observed in the fitness plot from generation to generations. It is illustrated in FIG. 16 that the fitness value is converging from one generation to another generation. The optimal values of unknown parameters of Equation (13) i.e., $X_1, X_2, X_3$ and $X_4$ are obtained by minimizing the objective function given in Equation 14, and the developed $C_D – Re$ relation by GA is
\[ \log C_D = 0.9684 + 24.6367 \log Re^{-1} - 0.00065 \log Re^{-2} + 0.000045 \log Re^{-3} \] \tag{19}

The coefficient of determination, \( R^2 \) is found to be 0.998 as shown in FIG. 17. The fit line equation for GA from is

\[ Y = (1.0)T + (0.0018) \] \tag{20}

where \( Y \) is the predicted output from Equation 19. The goodness parameters for GA optimization is given in TABLE 6. Some random input values are tested, and it is observed that the outputs are following the trend line of experimental outputs.

**FIG. 16. Convergence pattern in GA.**

**FIG. 17. Correlation of training patterns in GA optimization.**

**Conclusion**

All the predictive models, which are used in this study, have predicted the drag coefficient with excellent accuracy. The relative study of the performance of all the models has revealed that ANFIS model and GA optimization are the best among all the selected models in terms of low error profile and high coefficient of regression. The third order regression model is predicted better in low Reynolds number range and deviated more from the experimental data in higher range of Re. Hence,
the cubic regression equation is not suggested. However, the other model i.e., ANN is also equally good, but continuous training is required to obtain the better predicted results. The comparison among the previously existed models and present models (only ANFIS and Equation (19) obtained from GA optimization) is given in TABLE 7. This table shows the goodness criteria of both ANFIS and Equation (19) are better than the other models. The predicted drag coefficients as function of Reynolds number and experimental data are given in FIG. 18. This work can help to predict the drag coefficient of the sphere at any flow condition. It is expected that this work can be extended to predict the drag coefficients of the other shaped particles.

**TABLE 6. Table of goodness of predictive models.**

<table>
<thead>
<tr>
<th>Prediction model</th>
<th>$r$</th>
<th>$S_1$</th>
<th>$S_2$</th>
<th>$R^2$</th>
</tr>
</thead>
<tbody>
<tr>
<td>ANN</td>
<td>2.10</td>
<td>1.03</td>
<td>0.64</td>
<td>0.99999</td>
</tr>
<tr>
<td>ANFIS</td>
<td>1.22</td>
<td>0.1833</td>
<td>0.0354</td>
<td>0.99981</td>
</tr>
<tr>
<td>GA Optimization</td>
<td>1.2542</td>
<td>0.2610</td>
<td>0.0510</td>
<td>0.99999</td>
</tr>
<tr>
<td>Cubic polynomial regression</td>
<td>11.58</td>
<td>20.28</td>
<td>3.10</td>
<td>0.99881</td>
</tr>
</tbody>
</table>

**TABLE 7. Prediction error of different predictive model/equations.**

<table>
<thead>
<tr>
<th>Reference</th>
<th>Average relative error, $r$ (%)</th>
<th>Sum of squared relative errors, $S_1$</th>
<th>Sum of logarithmic deviations, $S_2$</th>
</tr>
</thead>
<tbody>
<tr>
<td>Present study (ANFIS)</td>
<td>1.22</td>
<td>0.18</td>
<td>0.03</td>
</tr>
<tr>
<td>Present study (GA), Equation (19)</td>
<td>1.25</td>
<td>0.26</td>
<td>0.0510</td>
</tr>
<tr>
<td>Cheng (2009)</td>
<td>34.96</td>
<td>133.03</td>
<td>49.25</td>
</tr>
<tr>
<td>Brown and Lawler (2003)</td>
<td>23.66</td>
<td>83.33</td>
<td>9.90</td>
</tr>
<tr>
<td>Clift and Gauvin (1970)</td>
<td>7.35</td>
<td>7.43</td>
<td>1.46</td>
</tr>
<tr>
<td>Turton and Levenspiel (19860)</td>
<td>7.28</td>
<td>7.07</td>
<td>1.39</td>
</tr>
<tr>
<td>Flemmer and Banks (1986)</td>
<td>8.33</td>
<td>9.70</td>
<td>2.24</td>
</tr>
<tr>
<td>Engelund and Hansen (1967)</td>
<td>87.10</td>
<td>1306.241</td>
<td>69.51</td>
</tr>
<tr>
<td>Khan and Richardson (1987)</td>
<td>8.21</td>
<td>7.61</td>
<td>1.56</td>
</tr>
</tbody>
</table>

**FIG. 18. Comparison of predicted outputs vs. experimental measurements as function of input.**
REFERENCES


