



Trade Science Inc.

December 2009

Volume 8 Issue 4

# Analytical CHEMISTRY

An Indian Journal

Full Paper

ACAJI, 8(4) 2009 [602-607]

## A validated stability-indicating HPLC assay method for buclizine hydrochloride in bulk drug and dosage form

Vitthal D.Dhakane, Milind B.Ubale\*

Department of chemistry, Vasantnao Naik Mahavidyalaya, Dr. Babasaheb Ambedkar Marathwada University, Aurangabad-431004 (MS), (INDIA)

E-mail : mbubale@yahoo.com

Received: 23<sup>rd</sup> August, 2009 ; Accepted: 2<sup>nd</sup> September, 2009

### ABSTRACT

An isocratic reversed phase stability-indicating high-performance liquid chromatographic (HPLC) assay method was developed and validated for quantitative determination of buclizine hydrochloride in bulk drugs and the degradation products generated from forced decomposition. An isocratic, reversed phase HPLC method was developed to separate the drug from the degradation products, using an Grace Alpha C18 (250 x 4.6)mm, 5 $\mu$  column and the mobile phase containing the mixture of triethylamine-phosphoric acid buffer (pH-3 by orthophosphoric acid, acetonitrile (20:80,v/v)). The detection was carried out at wavelength 230 nm. The chromatographic resolution between its degraded products was found to be greater than three. The buclizine hydrochloride was subjected to stress conditions of hydrolysis (acid, base), oxidation (30 % H<sub>2</sub>O<sub>2</sub>) and thermal degradation. The degradation was observed for buclizine hydrochloride in acid, base and 30 % H<sub>2</sub>O<sub>2</sub> and negligible degradation observed in thermal hydrolysis. The mass balance was close to 100 in all the stress conditions. The degraded products were well resolved from main peak. The developed method was validated with respect to linearity, accuracy (recovery), precision, system suitability, selectivity, robustness and forced degradation studies prove the stability indicating ability of the method.

© 2009 Trade Science Inc. - INDIA

### KEYWORDS

Buclizine hydrochloride;  
Stability indicating;  
RP-HPLC;  
Grace Alpha C18;  
Forced degradation;  
Validation.

### INTRODUCTION

Buclizine hydrochloride is described chemically as (RS)-1-(4-tert-butylbenzyl)-4-(4-chlorobenzhydryl) piperazine dihydrochloride, is white or slightly yellowish, crystalline powder. It is piperazine derivative having antihistaminic, antimuscarinic, antiemetic, sedative properties and is used in motion sickness such as nausea, vomiting and dizziness<sup>[1,2]</sup>. Literature surveys reveal, high-performance liquid chromatographic meth-

ods were reported for the determination of buclizine in bulk drugs and dosage form<sup>[3,4]</sup>. We are gratified to report a stability indicating HPLC method for the analysis and separation of drugs from the degradation products formed under ICH suggested conditions hydrolysis, oxidations, and thermal stress. In present article, reversed phase HPLC method was developed for the separation of buclizine in bulk drug and the impurities formed from its forced degradation under stress conditions like acid hydrolysis, base hydrolysis, oxidation, heat<sup>[5,6]</sup>.

## EXPERIMENTAL

### Material and reagents

Buclizine hydrochloride bulk drug was made available from Merck Ltd. India (purity 99.8). Orthophosphoric acid, triethylamine, and hydrochloric acid were obtained from Qualigens fine chemicals, India Limited. Acetonitrile, hydrogen peroxide, sodium hydroxide were obtained from Rankem laboratories, India. All chemicals and reagent were used as HPLC grades, Milli-Q-Water was used throughout the experiment.

### Chromatographic conditions

A chromatographic system (Shimadzu, Japan) consisting of quaternary solvent delivery pump, a degasser, an auto-injector, column oven and UV detector, 10A-VP series with Class-VP software. The chromatographic column of 250 mm length and internal diameter of 4.6 mm filled with Octadecyl silane Grace Alpha C18 (Vydac Ltd., CA) stationary phase with particle size 5 micron and pore size 100Å was used. The instrumental settings were a flow of 1 ml/min, the injection volume was 20 µl.

### Mobile phase

The Mobile phase consisted of a mixture of triethylamine-phosphoric acid buffer (pH-3 by orthophosphoric acid), acetonitrile (20:80, v/v). The mobile phase was premixed and filtered through a 0.45 µm nylon filter and degassed.

### Preparation of standard stock solutions

Standard stock solutions of 100 ppm of buclizine hydrochloride in acetonitrile and water (1:1) were prepared in volumetric flasks. Working solutions were prepared by diluting the stock solutions with the same solvent (0.025 µg/ml)

### Sample solution (Tablets)

Ten tablets of longifene (25mg) were finely ground using agate mortar and pestle. The ground material, which was equivalent to 10 mg of the active pharmaceutical ingredient, was transferred accurately in to a 100ml calibrated dark flask containing acetonitrile and water mixture (1:1) The content of the flask was shaken for about 45 min and diluted to volume with same solvent. The solution was filtered through 0.45-micron fil-

ter, that to separate out the insoluble excipients, rejecting the first portion of the filtrate. The desired concentration for the drug was obtained by accurate dilution and the analysis was followed up as in the general analytical procedure<sup>[7,8]</sup>.

### Selectivity

Selectivity is the ability of the method to assess unequivocally the analyte in the presence of components, which may be expected to be present. Typically, these might include degradants, matrix etc. The selectivity of the developed LC method for buclizine was carried out in the presence of its degradation products. Stress studies were performed for buclizine bulk drug to provide an indication of the stability indicating property and selectivity of the proposed method. Intentional degradation was attempted to stress condition exposing it with acid (0.05 N Hydrochloric acid), alkali (0.025N NaOH), hydrogen peroxide (30%), heat (60 °C) to evaluate the ability of the proposed method to separate buclizine from its degraded products. For heat study, study period was 7 days where as for acid, oxidation 48 hr and for base 2 hour. Assay studies were carried out for stress samples against buclizine reference standard and the mass balance (% assay + % sum of all impurities + % sum of all degraded products) was calculated. The excipient mixture present in buclizine tablets was injected in the optimized conditions to show the selectivity of the method in formulation of buclizine.

## RESULTS AND DISCUSSION

### Optimization of chromatographic conditions

The main target for the development of chromatographic method was to get the reliable method for the quantification of buclizine from bulk drug and which will be also applicable for the degradable products. Initially, we took the effort for the development of HPLC method quantification of standard buclizine from bulk. For this purpose, we have used Water nova pack C18 (150X4.6)mm, 5µ, Kromasil C18(150X4.6)mm, 5µ, Inertsil ODS 3V C18(250X4.6)mm, 5µ and Kromasil C18(250X4.6)mm, 5µ, Star ODS-II C18 (250X4.6) mm, 5µ and Grace Alpha C18 (250mm x 4.6)mm, 5µ Out of these used HPLC column, Grace Alpha C18 (250mm x 4.6)mm, 5µ found to comparatively better

## Full Paper

and gave the graph with better gaussian shape at retention time 4.392 min. To improve the shape and width of the graph, for the above columns different solvents and buffer taken for trials such as 0.1M  $\text{KH}_2\text{PO}_4$  and Acetonitrile (60:40,v/v) in these trials peak shape is not good, another trials 0.01M Ammonium acetate  $\text{pH}$ -5.9 and acetonitrile(20:80,v/v) peak shape not found well, trials Acetonitrile and water (80:20, v/v) column temperature 35 °C peak shape not found good, trials  $\text{K}_2\text{HPO}_4$ , Methanol and water (10:70:20,v/v/v) column temperature 35 °C, trials 1.0gm  $\text{KH}_2\text{PO}_4$  and 0.45gm 1-Hexa sulphonic acid sodium salt make  $\text{pH}$ -3.5 Ortho phosphoric acid and methanol(25:75, v/v) peak shape obtained but retention is not good, finally try for triethylamine-phosphoric acid buffer ( $\text{pH}$ -3 by orthophosphoric acid), acetonitrile (20:80,v/v) good peak shape and retention observed.

### Result of forced degradation experiments

Considerable degradation was not observed in buclizine hydrochloride bulk samples, under stress conditions such acid (Figure 4), thermal stress (Figure 7). Considerable degradation of buclizine hydrochloride was observed under stress condition such as base (Figure 5), and oxidative hydrolysis (Figure 6) leads to the formation of some unknown degradation peaks. The mass balance of buclizine hydrochloride in stress samples was close to 100% and moreover, the unaffected assay of buclizine hydrochloride in the Tablets confirms the stability indicating power of the method. The summary of forced degradation studies is given in TABLE 1.

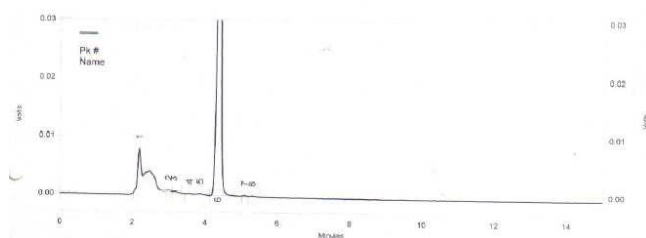


Figure 4 : Chromatogram of buclizine in acid degradation

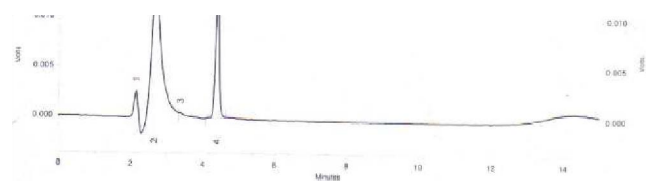


Figure 5 : Chromatogram of buclizine in base degradation



Figure 6 : Chromatogram of buclizine in oxidative degradation

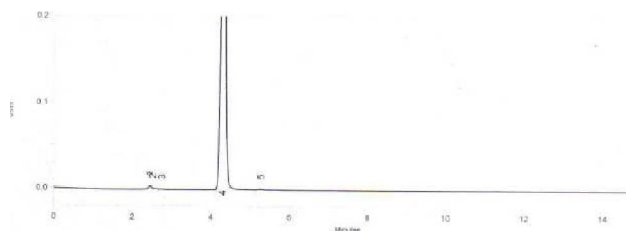


Figure 7 : A chromatogram of buclizine in thermal degradation 80° C.

TABLE 1 : Summary of forced degradation results

Stress condition	Time	Assay of Active Substance %	Mass balance (% Assay + % Impurity)	Remarks
Acid Hydrolysis (0.05 N HCl)	48 Hrs	93.77	99.78	Negligible degradation
Base Hydrolysis (0.025 N NaOH)	2 Hrs	70.21	99.65	Degradation
Oxidation (30% $\text{H}_2\text{O}_2$ )	48 Hrs	4.35	99.68	Degradation
Thermal (80°C)	7 days	98.89	99.90	No Degradation

## METHOD VALIDATION

### System suitability

For system suitability studies, five replicate injections of acid, base and oxidative degraded solutions were used and the RSD of peak area ratio, resolutions, tailing factor and number of theoretical plates of the peak were calculated. The system suitability results are shown in TABLE 2.

TABLE 2 : System suitability reports

Compound (n=3)	Retention Time	% RSD	USP tailing	Theoretical plates
Buclizine	4.392	0.35	1.02	7537
Acid Degraded Product	4.350	0.43	1.12	6500
Base Degraded Product	4.357	0.72	1.13	6434
$\text{H}_2\text{O}_2$ Degraded	4.350	0.83	1.43	-

### Precision

The precision of the method was studied by deter-

mining the concentrations of the drug buclizine hydrochloride in the tablet for six times<sup>[9,10]</sup>. The results of the precision study (TABLE 3) indicate the reliability of the method (RSD % < 2).

TABLE 3 : Results of the linearity study and precision

Ingredient	Precision (% RSD)	Linearity ( $\mu\text{g/ml}$ )	Slopes* (n= 3)	Coefficients of correlations
Buclizine	0.35	10-150	5265.4	0.99923

\*Standard deviation shown in parentheses

### Intermediate precision (reproducibility)

Intermediate precision of the method was determined by analyzing the samples for six times on different days, by different chemists, by using different analytical columns of the same make and different HPLC systems. The percentage assay was calculated using calibration curves. The assay results are shown in TABLE 4.

TABLE 4 : Assay results of active ingredients in tablets

Set (n= 3)	Label value(mg)	Found (mg)*	% assay	SD	RSD%
1	25	25.34	100.2	1.38	0.41
2	25	25.83	100.4	1.54	0.56

\*Average of six analyses

### Accuracy (Recovery test)

The accuracy of an analytical procedure expresses the closeness of agreement between the value, which is accepted either as a conventional true value or an accepted reference value and the value found. Accuracy of the method was studied by recovery experiments. The recovery experiments were performed by adding known amounts of the drugs in the placebo. The recovery was performed at three levels, 80%, 100% and 120% of the label claim of the tablet (25mg). and the amounts of buclizine hydrochloride at 80%, 100% and 120% of the label claim of the tablet were added to it. The recovery samples were prepared as aforementioned procedure. The solutions were then analyzed, and the percentage recoveries were calculated from the calibration curve. The recovery values for buclizine hydrochloride ranged from 100.89 % to 101.11% (TABLE 5). The average recoveries of three levels nine de-

terminations for buclizine hydrochloride were 100.76 - 100.92% .

TABLE 5 : Results of the recovery tests for the buclizine

Level of Addition (%)	Amount added (n = 3) (mg)	% Recovery*	% Average recovery^
80	20	100.89	100.76
100	25	100.55	100.40
120	30	101.11	100.92

\*RSD shown in parenthesis, ^Average recovery = the average of three levels, nine determinations

### Calibration and linearity

Linearity test solutions for the method were prepared from buclizine hydrochloride stock solutions at six concentrations levels from tested from 10% to 150% of the targeted level (0.025  $\mu\text{g/ml}$ ), of the assay concentration buclizine hydrochloride. Standard solutions containing 10-150  $\mu\text{g/ml}$  of buclizine hydrochloride in each linearity level were prepared. Linearity solutions were injected in triplicate. The calibration graphs were obtained by plotting peak area verses the concentration data was treated by least-squares linear regression analysis, the calibration graphs were found to be linear in the mentioned concentrations the slopes and correlation coefficients are shown in TABLE 3.

### Robustness

To determine the robustness of the developed method experimental condition were purposely altered and the resolution between buclizine hydrochloride and acid degraded product were evaluated. The flow rate of the mobile phase was 1.0 ml/min. To study the effect of flow rate on the resolution, it was changed by 0.2 unit from 0.8 to 1.2ml/min while the other mobile phase component were held as stated in chromatographic conditions. The effect of percent organic strength on resolution was studied by varying acetonitrile from -10 to +10 % while other mobile phase components were held constant as stated in chromatographic condition. The effect of column temperature on resolution was studied at 25 and 35°C instead of 30°C while the other mobile phase components were held constant stated in chromatographic condition. The results are shown in TABLE 6

## Full Paper

TABLE 6 : Results of robustness study

Sr. No.	Parameters	Variations	Resolutions between Buclizine and base degraded product
1	Temperature	a) at 25 °C	3.2
		b) at 35 °C	3.6
2	Flow rate	a) 0.8 ml/min	3.0
		b) 1.2 ml/min	2.9
3	Mobile phase	a) 40.5 ml	3.7
		b) 49.5 ml	3.3

## Stability of analytical solution

The stability of the standard solutions and the sample solutions was tested at intervals of 24, 48 and 72 h. The stability of solutions was determined by comparing results of the assay of the freshly prepared standard solutions. The RSD for the assay results determined up to 72 h for buclizine hydrochloride was 0.35 %. The assay values were within  $\pm 2\%$  after 72 h. The results indicate that the solutions were stable for 72 h at ambient temperature.

## Determination of active ingredients in tablets

The contents of drug in tablets were determined by the proposed method using the calibration curve. The results are shown in TABLE 4. The chromatogram of the tablet sample is shown in (Figure 1).

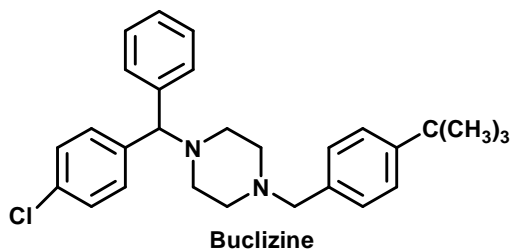


Figure 1 : Chemical structure of buclizine

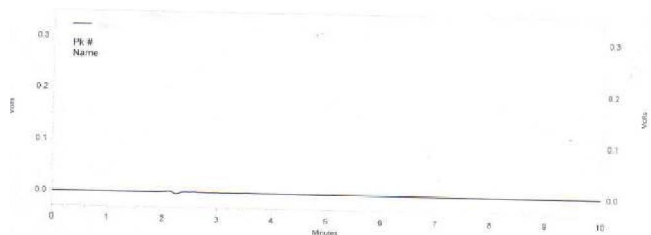


Figure 2 : A typical blank chromatogram of the tablet buclizine

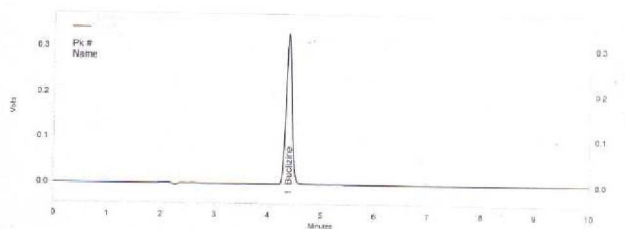


Figure 3 : A typical chromatogram of the tablet: Buclizine

## CONCLUSION

The method developed for quantitative determination of buclizine hydrochloride is rapid, precise, accurate and selective. The method was completely validated showing satisfactory data for all method-validated parameters tested. The developed method is stability indicating and can be used for assessing the stability of buclizine hydrochloride as bulk drugs. The developed method can be conveniently used for the assay determination of buclizine hydrochloride in bulk drugs and pharmaceutical dosage form. The developed method can be conveniently used for dissolution of tablets of the pharmaceutical dosage forms containing buclizine hydrochloride in quality control laboratory.

## ACKNOWLEDGEMENTS

The authors are grateful to the Merck pharmaceutical (Mumbai, India) for gift samples buclizine hydrochloride, Director, Maulana Azad Research center and Head, Department of chemistry, Vasantrao Naik Mahavidyalaya, Dr. Babasaheb Ambedkar Marathwada University, Aurangabad-431004 (MS), India for providing laboratory facility for this research work.

## REFERENCES

- [1] The Stationary office under license from the controller of Her Majesty's Stationary Office for the Department of Health on behalf of the Health Ministers, British Pharmacopoeia, 272 (2003).
- [2] An Encyclopedia of Chemical, Drugs and Biologicals, 13<sup>th</sup> Ed., Merck Research Laboratories. Division of Merck & Co Inc. Whitehouse Station, NJ. The Merck index. 245 (2001).

- [3] A.F.El Walily, A.El Gindy, M.F.Bedair; *J.Pharm.Biomed.Anal.*, **21(3)**, 535-48 (1999).
- [4] M.S.Arayne, N.Sultana, F.A.Siddiqui; *Pak.J.Pharm.Sci.*, **19(4)**, 326-329 (2006).
- [5] FDA: Guidance for Industry, Analytical Procedures and Methods Validation, August (2000).
- [6] International Conference on the Harmonization of Technical Requirements for the Registration of Pharmaceuticals for Human Use (ICH) Q2B. Validation of Analytical Procedures, Methodology, (1996).
- [7] 'Royal Pharmaceutical society of Great Britain, Martindale', Thirty-first Edition, 1 Lambeth High Street London SE17 Jn England, The extra pharmacopoeia, 435-36 (1996).
- [8] 'U.S.Pharmacopoeial Convention Inc.', 28<sup>th</sup> Review Rockville, MD, United States Pharmacopoeia, 1196-1198 (2005).
- [9] ICH Q2B: Validation of Analytical Procedures: Methodology May (1997).
- [10] 'Validation of Compendial Methods', United States Pharmacopoeia Convention: Rockville, United States Pharmacopoeia, (2002).