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Preparation and mechanism of nano-BaZrO₃ by solid-state reaction at low temperature

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ABSTRACT

Nano-BaZrO₃ was synthesized by Solid-State Reaction at Low temperature, using Ba(OH)₂ • 8H₂O and ZrOCl₂ • 8H₂O as raw materials. First, hydrolysis ZrOCl₂ • 8H₂O preparation of high-activity ZrO₂ • H₂O (H₂ZrO₃) then evenly grinding after mixed with Ba(OH)₂ • 8H₂O by 1:1 (mol), finally Drying at 100 °C reaction obtained a cubic barium zirconic nanometer crystal. TEM photograph showed that they were uniform and substantially quadrate particles with the size of 40~80nm. The experiment Determined that the chemical reaction is rate controlling step at low temperature solid state reaction. © 2009 Trade Science Inc. - INDIA

KEYWORDS

Low-temperature
solid-state reaction;
Nano barium zirconate;
Preparation process.

INTRODUCTION

BaZrO₃ ceramics is one of the most important electronic ceramic materials. Under high temperatures it exhibited good ionic conductivity when zirconium was partly replaced by different price metallic ion. Because of its excellent chemical stability and mechanical strength, it is a kind of promising solid electrolyte materials.^[1] BaZrO₃ catalyst has a good performance of storage nitrogen and sulfur resistance^[2]. Therefore the synthetic method of BaZrO₃ always is the domestic and foreign material research focus^[3-6]. Synthesis by solid state reaction is a cheap and simple preparation method, with the simple process, high yield, the reaction conditions is easy to contral, without solvents, and less pollution.^[7] However, traditional solid-state reaction needs high temperature up to 1350 °C, and not only high energy consumption, but also easily particles sintered, which made the powder heavy agglomeration and poor surface ac-

tivity . Considering that, in our present work, a new method called solid-state reaction at low temperature has been explored to synthesize BaZrO₃. This method has many advantages, such as no solvents, little pollution and high productive.

EXPERIMENTAL

Chemicals and instruments

Y-2000 X-ray Diffractometer (Dandong), JEM-100SX Transmission Electrical Microscope (Japan), QM-3SP2 planetary ball mill (Nanjing) DHG-9076A blast type electric oven thermostat (Shanghai) etc

Ba(OH)₂ • 8H₂O ZrOCl₂ • 8H₂O are analytical reagents made in China. All experiments were carried out in the deionized water.

Synthesis of BaZrO₃ powder

That a certain amount of ZrOCl₂ • 8H₂O, adding

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few 1:1 HCl, dissolved in 100 mL water for hydrolysis. The pH value of the solution was adjusted to 7~8 by dropping 1:1 $\text{NH}_3 \cdot \text{H}_2\text{O}$. Then it was filtered and washed with deionized water until the Cl^- could not be detected. Subsequently it was mixed with needed $\text{Ba}(\text{OH})_2 \cdot 8\text{H}_2\text{O}$ (molar ratio is Ti:Ba=1:1). The mixture was milled for 60 min at room temperature, then dried at 100 °C for 15h.

RESULTS AND DISCUSSION

XRD analysis of BaZrO_3 powder

Comparing XRD pattern of synthetical BaZrO_3 powder with JCPDS Card (06-0399), to demonstrate that that synthetical BaZrO_3 powder is pure cubic phase. (shown in Figure 1)

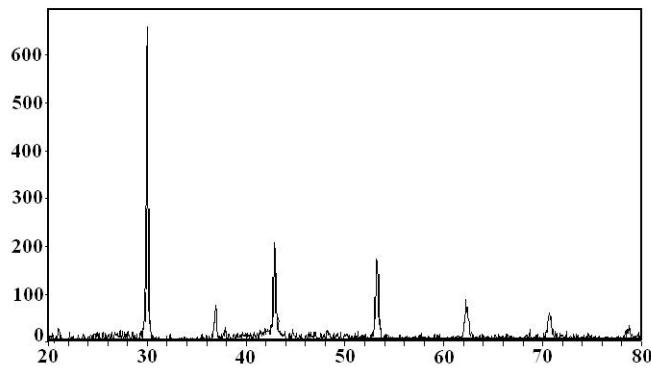


Figure 1 : XRD pattern of synthetical BaZrO_3

TEM analysis of BaZrO_3 powder

TEM photograph of the powder shows that the particles are uniform and substantially quadrate particles with the size of 40~80nm in diameter.(shown in Figure 2)

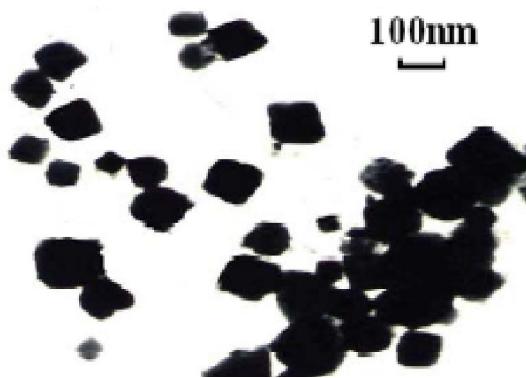


Figure 2 : TEM photograph of sample

Influence of reaction temperature

The mixture was devided into six parts, then dried

respectively at room temperature, 40°C, 60°C, 80°C, 100°C and 120°C for 12D, 75h, 48h, 24h, 15h and 12h in order to be dried completely. XRD patterns of the dried powder are shown in Figure 3.

In Figure 3: 1, 2, 3, 4, 5, 6 respectively is the XRD pattern of dried powder at room temperature, 40 °C, 60 °C, 80 °C, 100 C and 120 °C.

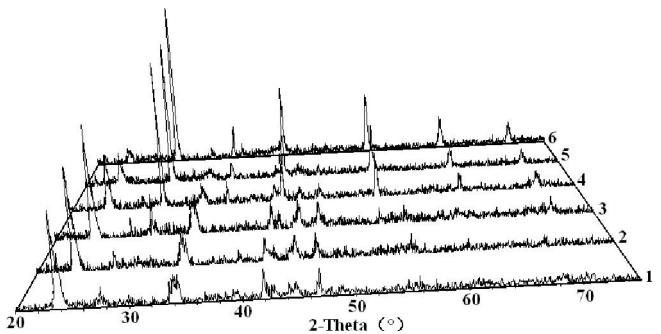


Figure 3 : XRD patterns of powders dried at different temperatures

It is can be seen that dried powder both at room temperature and 40°C are the BaCO_3 characteristic diffraction peak. As temperature rising, 60°C starts to appear BaZrO_3 diffraction peak, 80°C has been completely appeared BaZrO_3 characteristic diffraction peak. But still have the obvious BaCO_3 impurity peak. 100°C BaCO_3 reduces to the minimum.

So we confiemed the optimal reaction temperature is 100°C.

Influence of reaction time

In order to determine how long the mixture needs to form BaZrO_3 at 100°C, the mixture react respecitively for 3h, 4h, 5h, 6h, 9h, 12h, 15h under 100°C, and then dried at room temperature. Their XRD pattrnns are shown in Figure 4.

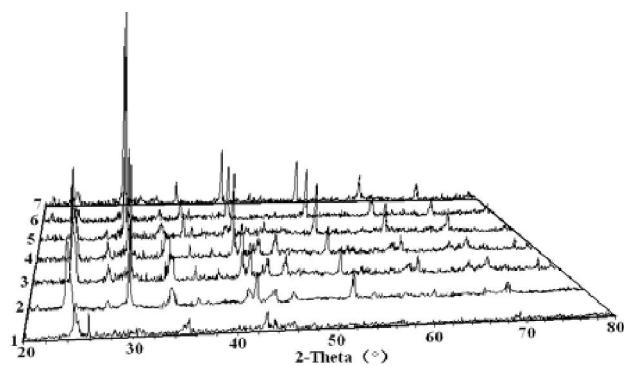


Figure 4 : XRD patterns of sample reacting different time under 100°C

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In Figure 4: 1, 2, 3, 4, 5, 6, 7 respectively indicates XRD pattern of powders reacting for 3h, 4h, 5h, 6h, 9h, 12h, 15h under 100 °C, then dried at room temperature.

It can be seen that when the reaction time is 3h, only has Ba(OH)₂ and the BaCO₃ diffraction peak, no BaZrO₃ occurs. When the reaction time is 4h, BaZrO₃ phase starts to form. And Ba(OH)₂ phase disappeared, but still had the massive BaCO₃ existence. The intensity of BaZrO₃ diffraction peaks increases with the reaction time, while that of BaCO₃ gradually decrease.

Reaction mechanism

Diffusion, reaction, nucleation and growth are the four steps of the solid-state reaction. In the past, diffusion or nucleation is considered to be the rate-determining step of the high temperature solid-state reaction. However, in the low temperature solid-state reaction, the four steps may become rate-determining step. From Figure 3, it can be seen that the strength of the Ba(OH)₂ diffraction peaks is very small from the start to the end, so we can know the diffusion from Ba(OH)₂ to H₂ZrO₃ is very quickly. In Figure 3, reaction under 100°C just exhibits the BaZrO₃ diffraction peaks and in Figure 4, reaction for 4 h under 100 just begins to exhibit the BaZrO₃ diffraction peaks with high strength. From the above, we draw a conclusion that diffusion, nucleation and growth is quick. So we confirm that reaction is the rate-determining step of the solid-state reaction at low temperature.

In addition, as a result of the precursors of this reaction is fresh prepared and very lively H₂ZrO₃ (ZrO₂·xH₂O)^[8], which has small particle size, high activity is extremely easy reacted with Ba(OH)₂, so make the reaction at lower temperatures can be achieved.

4. CONCLUSIONS

- (1) It is first time to use solid-state reaction at low temperature to synthesize cubic BaZrO₃. The method is high productive and partly process achieving economic atom reaction according to the ideas of green chemistry.
- (2) In the solid-state reaction at low temperature, chemical reaction is the rate-determining step.

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