



## Physical characterization of sprayed SnO<sub>2</sub> thin films

Saad Farhan Oboudi<sup>1</sup>, Nadir Fadhil Habubi<sup>2\*</sup>, Sami Salmann Chiad<sup>2</sup>

<sup>1</sup>Baghdad University, College of Science, Physics Department, Baghdad, (IRAQ)

<sup>2</sup>Al\_Mustansiriyah University, College of Education, Physics Department, Baghdad, (IRAQ)

E-mail : nadirfadhil@yahoo.com

### ABSTRACT

SnO<sub>2</sub> films with different thicknesses (250, 300, 330 and 350 nm) were synthesized by spray pyrolysis technique. The substrates were heated to 500°C. Characteristics and optical constant of the films have been studied. Optical absorption studies in the wavelength range 300–900 nm in order to calculate the optical constants such as refractive index, extinction coefficient, real and imaginary parts of dielectric constant. Results illustrate that both refractive index and extinction coefficient of the films are increasing with increasing film thickness, on the other hand, the values of real and imaginary parts of the dielectric are found to be decreased with increasing film thickness. The skin depth is found to be decreases as the film thickness increased to 350nm, so the skin depth is a transmittance related. © 2014 Trade Science Inc. - INDIA

### INTRODUCTION

Transparent conductive oxides (TCOs) films are used in a variety of applications because of their special optical and electrical properties such as wide band gaps, typically larger than 3 eV, and consequently high optical transparency in the visible spectral region. Also these films have low resistivity ( $\rho < 10^{-4} \Omega\text{cm}$ )<sup>[1-4]</sup>. Among them, tin dioxide SnO<sub>2</sub> seems to be the most appropriate material for different applications due to its optical and electrical properties. SnO<sub>2</sub> is chemically inert, mechanically hard and heat-resistant. In addition, they exhibit low electrical resistivity and high optical transmittance. Furthermore, tin dioxide films are more stable than other TCOs films such as zinc oxide (ZnO)<sup>[5-7]</sup>. Moreover, they have a lower material cost.

Different techniques are used to prepare tin dioxide films such as chemical vapor deposition<sup>[8,9]</sup>, canon-ray evaporation<sup>[10]</sup>, sol-gel coating<sup>[11]</sup>, laser pulse evaporation<sup>[12,13]</sup>, magnetron sputtering<sup>[14,15]</sup>, electron

beam evaporation<sup>[16,17]</sup> and spray pyrolysis<sup>[18,19]</sup>. Among these methods, the spraying technique is a simple, economic and commonly used method and it is well suited for the preparation of tin dioxide thin films because of its simple and inexpensive experimental arrangement, ease of adding various doping materials, reproducibility, high growth rate and mass production capability for uniform large area coatings<sup>[20,21]</sup>. In addition, the tin oxide prepared by the spraying technique is also physically and chemically resistant against environmental effects and adheres strongly to different substrates.

The growth of SnO<sub>2</sub> thin films on semiconductor substrate has attracted so much attention because of the interest in both fundamental physical properties and potential applications in promising devices<sup>[22-25]</sup>, as a good example Alfonso et al.<sup>[26]</sup> has grown SnO<sub>2</sub> thin films on Si substrates. In this study, the optical characteristics of SnO<sub>2</sub> films deposited by spray pyrolysis technique on glass substrates are reported. It is intended the determination of optimum conditions that leads to

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the manufacturing of well crystallize, conductive and transparent tin oxide thin films. The optical constants of the films were examined in association with the increase in film thickness.

### EXPERIMENTAL PROCEDURE

Thin films of tin oxide have been prepared by chemical pyrolysis technique. The starting solution was achieved by an aqueous solution of 0.1M SnCl<sub>4</sub>.5H<sub>2</sub>O from Merck Chemicals, this material was dissolved in de-ionized water and ethanol, a few drops of HCl were added to make the solution clear, formed the final spray solution and a total volume of 50 ml was used in each deposition. The spraying process was done by using a laboratory designed glass atomizer, which has an output nozzle about 1 mm. The films were deposited on preheated glass substrates at a temperature of 500°C, with the optimized conditions that concern the following parameters, spray time was 7 Sec and the spray interval 3 min was kept constant to avoid excessive cooling, the carrier gas (filtered compressed air) was maintained at a pressure of 10<sup>5</sup> Nm<sup>-2</sup>, distance between the nozzle and substrate was about 29cm, solution flow rate 5 ml/min. Optical transmittance and absorbance were recorded in the wavelength range (300-900 nm) using UV-VIS spectrophotometer (Shimadzu Company Japan). In order to explore the influence of film thickness on the parameters under investigation, the films prepared with different thickness in the range of 250, 300, 330 and 350 nm.

### RESULTS AND DISCUSSIONS

The optical properties of SnO<sub>2</sub> films by means of optical absorption in the UV-Vis region of (300–900) nm have been investigated. Figure 1 shows the optical absorbance spectra for all SnO<sub>2</sub> films. The position of the absorbance spectra is observed to shift towards the higher wavelength side with the increase of films thickness. This indicates that the band gap of ZnO material decreases with increasing the thickness. In our earlier study we showed that the value of the band gap (E<sub>g</sub>) is enhanced from 3.7 to 3.5 eV by increasing the film thickness from 250 to 350 nm. Similar results of enhancement of the SnO<sub>2</sub> band gap were also pointed

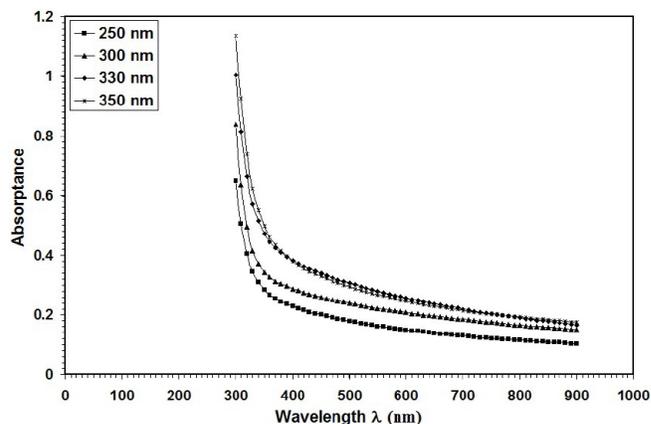


Figure 1 : Absorbance of different thicknesses of SnO<sub>2</sub> thin films versus wavelength.

out by other researchers<sup>[27,28]</sup>.

Refractive index of the film is an important parameter for optoelectronic devices design such as optical filters, solar cells, high stability resistors, displays devices. In order to calculate the optical constant refractive index (n) and the extinction coefficient (k) of the films at different wavelengths, we can use the following relations<sup>[29,30]</sup>:

$$n = [1 + R/1 - R] + [4R / (1-R)^2 - k^2]^{1/2} \quad (1)$$

$$k = \alpha\lambda/4\pi \quad (2)$$

Where ( $\alpha$ ) is the absorption coefficient and  $\lambda$  is the wavelength. The refractive index of the films was calculated by using Eq. (1) and the variation of refractive index with wavelength for the films is shown in Figure 2. All films showed similar behavior in refractive index spectra. There is a little decrease in refractive index values for the films with increasing thickness. Refractive index values of the samples vary between (2.1–2.4) at long wavelengths. The lowering of refractive index can be attributed to the density and the surface roughness<sup>[31]</sup>. It can be noticed that all films have a similar k variation belonging to wavelength of polarized light, and a similar tendency was observed according to the curves of refractive index. The extinction coefficient of a material is directly related to its absorption characteristic. As shown in Figure 3, the k values are very small at long wavelengths where all films are nearly transparent. Both refractive index and extinction coefficient of the films are decreasing with increasing film thicknesses. The average refractive index and extinction coefficient values of the films at 500 nm are given in TABLE 1.

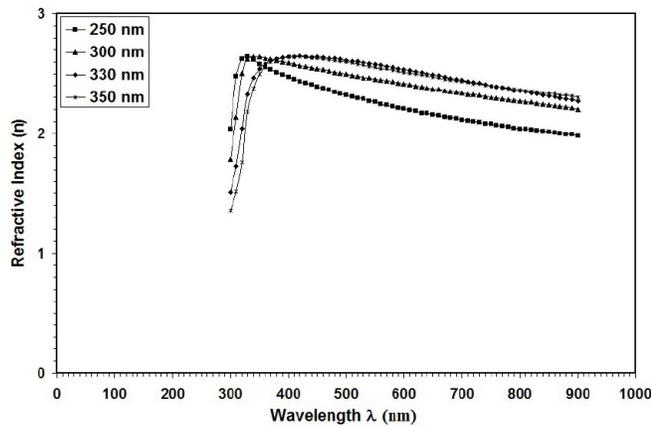


Figure 2 : Refractive index versus wavelength for SnO<sub>2</sub> thin films.

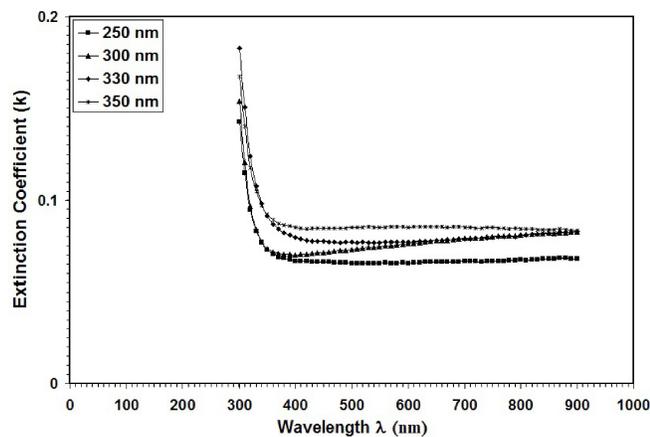


Figure 3 : Extension coefficient versus wavelength for SnO<sub>2</sub> thin films.

TABLE 1 : Average refractive index and extinction coefficient values for all films at 500 nm.

Thickness nm	n at λ= 500 nm	k at λ= 500 nm
250	2.32	0.065
300	2.51	0.072
330	2.62	0.078
350	2.65	0.087

The real  $\epsilon_1$  and imaginary  $\epsilon_2$  parts of the dielectric constant were obtained using the formula as<sup>[32]</sup>:

$$\epsilon_1 = n^2 - k^2 \quad (3)$$

$$\epsilon_2 = 2nk \quad (4)$$

The variation in the real ( $\epsilon_1$ ) and imaginary ( $\epsilon_2$ ) parts of the dielectric constant for all SnO<sub>2</sub> films are shown in Figures (4) and (5). The values of the real part are higher than those of the imaginary part. The values of real and imaginary parts of the dielectric are found to be decreased with increasing film thickness.

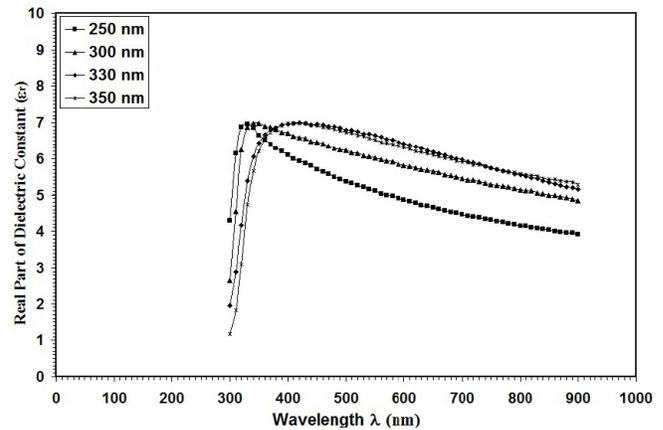


Figure 4 : Real part of the dielectric constant versus wavelength for SnO<sub>2</sub> films.

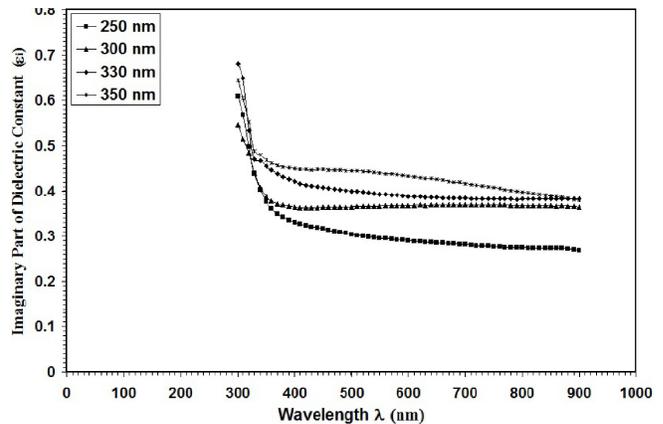


Figure 5 : Imaginary part of the dielectric constant versus wavelength for SnO<sub>2</sub> films.

The skin depth could be calculated using the following relation<sup>[33]</sup>:

$$\chi = \lambda / 2\pi k \quad (5)$$

Where  $\lambda$  is the wavelength of the incident photon,  $k$  is the extinction coefficient. Figure (6) Shows the variation of skin depth as a function of wavelength for all

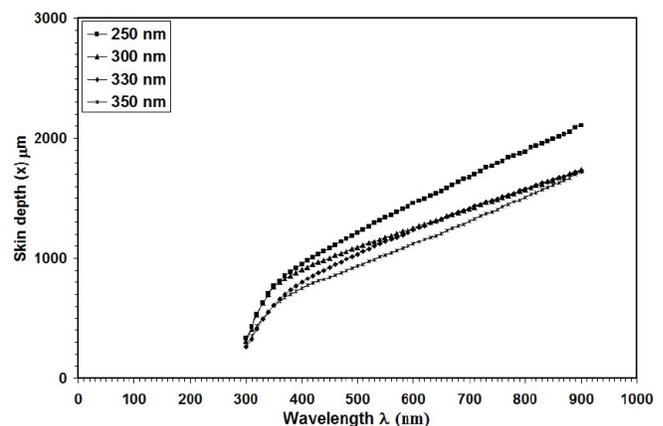


Figure 6 : Skin depth versus wavelength for SnO<sub>2</sub> films.

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films. It is clear from the figure that the skin depth increase as the wavelength increase, this behavior could be seen in all samples, but the skin depth decreases as the film thickness increases to 350nm, which means that the skin depth is a transmittance related.

### CONCLUSION

The optical properties of SnO<sub>2</sub> films grown on glass substrates have been investigated. Results indicate that the optical parameters are strongly dependent on the film thickness. As the SnO<sub>2</sub> film thickness increases, the energy gap of the SnO<sub>2</sub> film decreases, but both the refractive index and the extinction coefficient increases. The real and imaginary parts of dielectric constant were calculated and they are tending to increase with increasing film thickness, on the other hand the skin depth decreases as the film thickness increases. These present observations can help improve the understanding of the optical parameters of SnO<sub>2</sub> thin films.

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