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## Electrical properties of Au /n -Si, Au/n-GaAs, Au/n-InP schottky diodes

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### ABSTRACT

The schottky barrier diode fabricated by vacuum deposition of Au on n-Si (bulk), n-GaAs (L.P.E.), & n-InP (bulk) have been studied for their device performance by means of I-V & C-V measurements. Aluminum was used to make ohmic contacts on n-Si & Gold Indium alloy was used to make ohmic contacts on n-GaAs & InP. Electrical properties such as donor concentration  $N_d$ , barrier high ( $\Phi_B$ ), Depletion width (W) have been calculated. In Particular, method of improving the performance of Au/n-InP had been discussed & its ideality factor ( $\eta$ ) was reported.

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### INTRODUCTION

The Quality of contact dictated by the semiconductor surface features, controls the electronic flow through metal-semiconductor devices. The epitaxial schottky barrier diodes were studied in great detail by Schrafetter<sup>[1]</sup>. According to Padovani<sup>[2]</sup>, it was clear that the influence of the traps can not be neglected in schottky barrier diodes as this is one of the main source of discrepancy between theory & experimental results. Good ohmic contacts were found by alloying Au, Sb, on n-Si. Metals investigated to form rectifying contact on n-Si, where Au, Ag, Cu, Ni, Pb, & Al<sup>[3]</sup>. As reported by Sinha et al<sup>[4]</sup>. Ti /N -GaAs diodes show near ideal characteristics with a barrier high ( $\Phi_B$ )=0.84 eV. The injection of minority carriers in high resistivity Ge can affect the I-V characteristics in such a way that the value of diode ideality factor ( $\eta$ ) is increased significantly. Investigations on InP schottky diodes have been carried out by Wada et-al<sup>[5]</sup>. Low resistance ohmic contacts to n & P- InP were reported by E.Kupal<sup>[6]</sup> & C.L.Cheng et-al<sup>[7]</sup>.

The measure problems with the groove IIIV compound semiconductors like GaAs, InP, etc is that when the materials are suitably heated there would be less

component of As, &P In GaAs & InP respectively. According to T.Sebestyen et al<sup>[8]</sup>. Very short alloying temperature cycle use to get best ohmic contacts.

A comparative study of various metal semiconductor diode: Au/n-Si, Au/nGaAs & Au/n-InP has been made.

### EXPERIMENTAL

All the three schottky diode structure were fabricated by vacuum evaporation techniques. The substrate temperature was kept at 120°C under bell-jar pressure of  $1 \times 10^{-6}$  tor. Semiconductor wafers were boiled in trichloroethylene, acetone & methanol separately for five minutes, then rinsed in deionised water & cleaned thoroughly ultrasonically. Prior to evaporation all materials were properly degassed in vacuum & various layers were then deposited on them using suitably built Molybdenum boats. Aluminum & Gold-Indium Alloy were used for ohmic contacts, Gold (purity 99.999%) was used for obtaining rectifying contacts & nSi, & InP were used as semiconductor components of the diodes.

The Growth rate & thickness of the films were fully monitored to about  $5 \text{ \AA}^0$  per second. & 0.6 to 0.8 mi-

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cron respectively. To improve the reproducibility contact probability the completed schottky diodes were alloyed in tubular furnace with to Nitrogen gas at 450°C for about 15 minutes. I-V measurements had been carried out using a precise voltmeter & solid state electrometer (model 610C, KEITHLEY INSTRUMENTS Inc; OHIO). boolton Direct capacitance bridge, (Model 75C-S23), was used for C-V Measurements.

## RESULTS AND DISCUSSIONS

### I-V Characteristics

Several authors<sup>[9,10]</sup> reported departures from the simple diode theory for the I-V characteristics of a metal-semiconductor contact. In the present case, the contacts formed by Aluminum on n-Si and gold-indium alloy on- nGaAs, n-InP were ohmic which have been observed by measurements of the I-V characteristics and C-V measurements.

Figure 1-3 shows the typical I-V characteristics of these samples measured at room temperature. On comparing the I-V characteristics of Au/n-Si shown in Figure 1, with that of a conventional Si diode (By 127), it was clear that the diode has a larger leakage current and low built-in potential. Analyzing these results, it is likely that there might have been the formation of an oxide layer on the surface on Si prior to Au evaporation and therefore the device may in effect be a MIS structure rather than a metal-semiconductor diode.

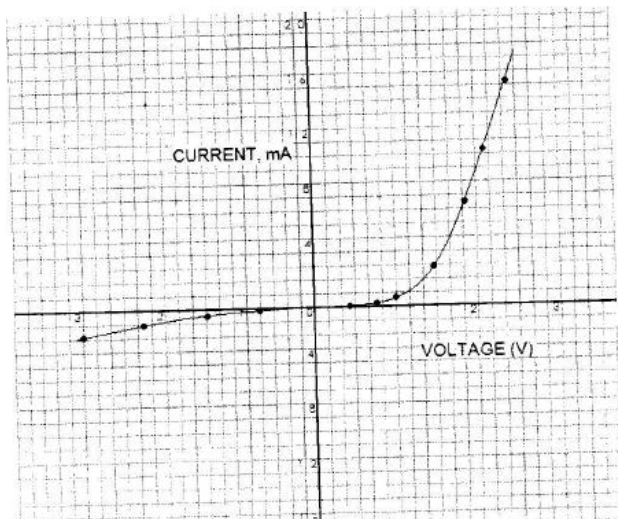


Figure 1 : I-V Characteristics of Au/n-Si schottky diode.

Figure 2 shows the result obtained from the I-V experiments on Au/ n- GaAs schottky diode.

This diode has a leakage current of 10 $\mu$ A for a reverse voltage of 7V. With an acceptable forward

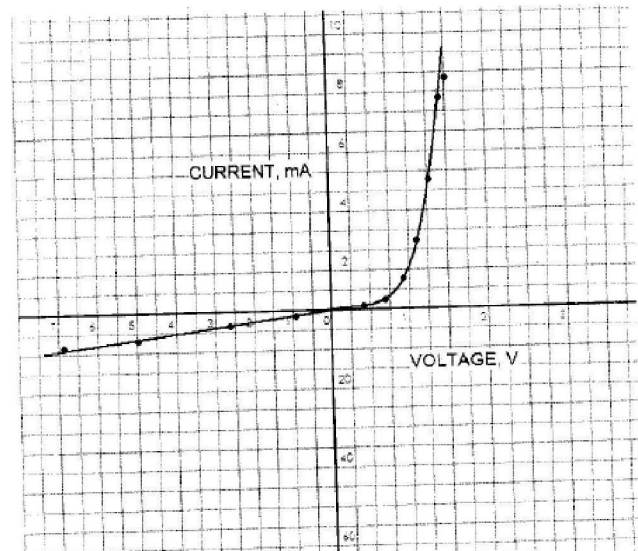


Figure 2 : I-V Characteristics of Au/n-GaAs schottky diode. characteristics.

It was observed that Au/n-InP, schottky diode had a large leakage current at a reverse voltage of 5V. with negligible built in potential. Such diodes are therefore less useful. to improve the performance of diodes they were subjected to the process of oxidation & subsequent removal of the oxide. I-V characteristics of these diode are shown in figure 3, which shows a reverse leakage current of 6 $\mu$ A for a reverse voltage of 5V & barrier high since to be highly improved.

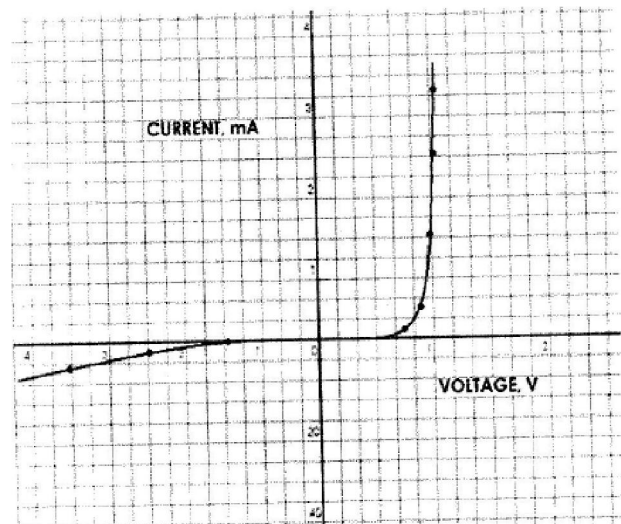


Figure 3 : I-V Characteristics of Au/n-InP schottky diode.

### C-V Measurements

These C-V measurements of Au/n-Si Schottky diode was shown in figure 4. These slop 'S' is given by S.M.Sze<sup>[11]</sup>.

$$S = 2/A^2 \epsilon_0 \epsilon_r q N_d \quad (1)$$

With  $S = 5 * 10^{19} \text{V}^{-1} \text{F}^{-2}$  Area of contact

$$A = 5.578 * 10^{-4} \text{Cm}^2$$

Permittivity of free space  $\epsilon_0 = 8.85 * 10^{-14} \text{F/Cm}$

Relative Dielectric constant  $\epsilon_r$  for Si = 11.8.

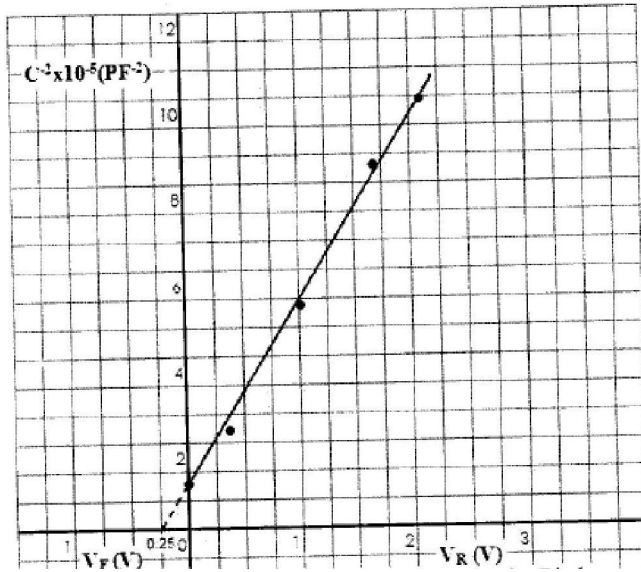


Figure 4 : C-V Characteristics of Au/n-Si schottky diode.

The equation 1 gives  $N_d = 7.7 * 10^{17} \text{Cm}^{-3}$ . Knowing the contact potential  $V_{bi}$ , The barrier height  $\Phi_b$  can be determine using

$$\Phi_b = V_{bi} + V_n \quad (2)$$

Where  $V_n = E_c - E_f$

Which in turn can be determine from

$$N = N_d = 4\sqrt{2} / hq (m_n^* KT)^{3/2} \exp[-(E_c - E_f) / KT] \quad (3)$$

Where K = Boltzman constant

H = Planks constant

T = Absolute temperature

$m_n^*$  = Effective mass of an electron

$E_c$  = Energy at the bottom of conduction band

$E_f$  = Fermi level energy.

The contact potential as obtained from equation (3) was 0.38 eV. Then from equation (2)  $\Phi_b = 0.63 \text{eV}$ . The depletion width  $W$  is worked out to

$$W = [2\epsilon_0 \epsilon_r (V_{bi} - V) / qN_d]^{1/2} \quad (4)$$

Where  $V$  represents applied potential.

The C-V characteristics obtained for Au/n-GaAs schottky diodes are shown in figure 5

Which gives a contact potential of  $V_{bi} = 0.4 \text{V}$ . Using equation 1 to 4 and substituting  $S = 0.48 * 10^{20} \text{V}^{-1} \text{F}^{-2}$ ,  $A = 1.97 * 10^{-2} \text{Cm}^2$  and  $\epsilon_r = 13.1$  for GaAs, the value were calculated to be  $N_d = 5.7 * 10^{14} \text{Cm}^{-3}$ ,  $\Phi_b = 0.83 \text{eV}$  and  $W = 10 \mu\text{m}$ .

Figure 6 shows the C-V characteristics of Au/n-InP schottky diodes. The slope of straight line 'S' is  $1.6 * 10^{19} \text{V}^{-1} \text{F}^{-2}$  And  $V_{bi} = 0.6 \text{V}$ . Substituting these val-

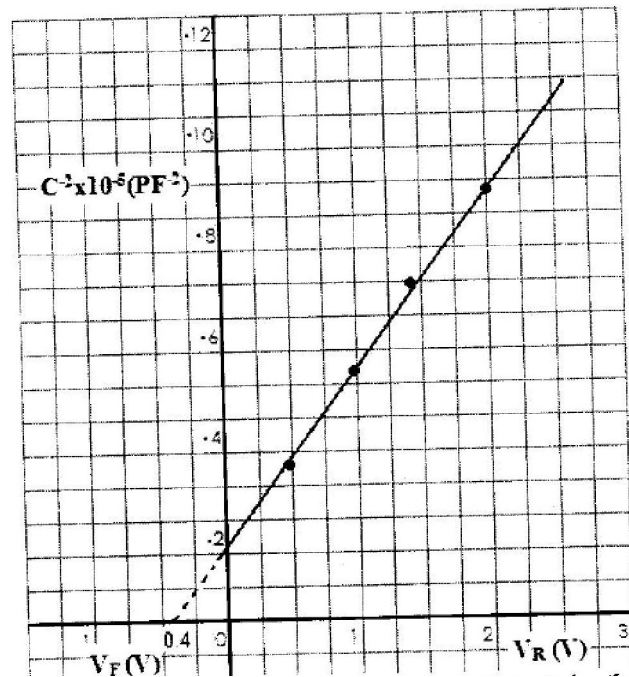


Figure 5 : C-V Characteristics of Au/n-GaAs schottky diode.

ues and  $A = 2 * 10^{-3} \text{Cm}^2$  in equation 1, we get the value of  $N_d = 1.7 * 10^{17} \text{Cm}^{-3}$ . Using equation 4 the value of 'W' was calculated to be equal to  $6.9 * 10^{-2} \mu\text{m}$ . Finally using equation 2 the value of  $\Phi_b$  was found to be 0.83eV.

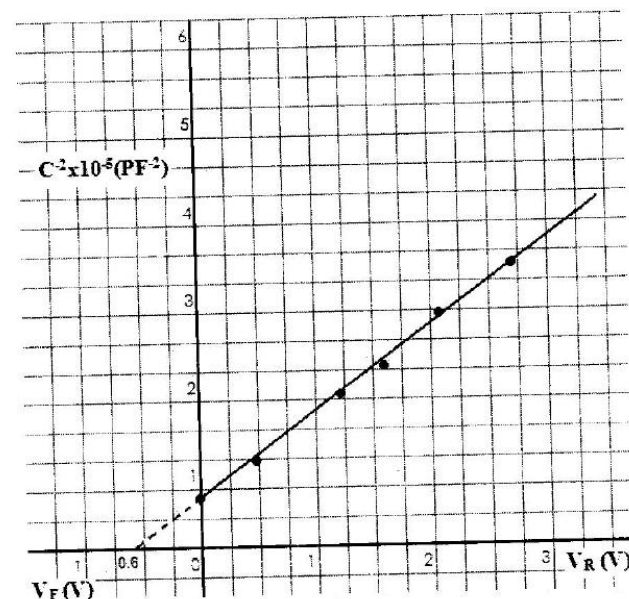


Figure 6 : C-V Characteristics of Au/n-InP schottky diode.

**Ideality factor ( $\eta$ ) for Au/n-InP schottky diodes**

The value of Au/n-InP diode ideality factor ( $\eta$ ) can

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be calculated using the  $\log I_F - V_F$  graph shown in figure 7 & then equation

**$H (q/KT)(dV^f \text{ by}/d\ln I_f) = 0.1066$  then from equation 5, ideality factor ( $\eta$ ) = 1.78**

The difficulty of making low leakage of schottky barriers on InP arises from low metal-semiconductor barrier heights  $\Phi_b$ . Kim et al<sup>[12]</sup> investigated Au, Al & Au/Ti on each InP surfaces & found barrier height values in the range 0.4 to 0.54 eV as reported by Wada & Meagerfield<sup>[13]</sup> Au schottky barrier, Au schottky barrier incorporating & interfacial native oxide has been formed & InP. Depending on the oxide thickness & annealing condition, these diode exhibited high barrier height  $\Phi_b > 0.75$  eV, ideality factor & as low as 1.04 & very low saturation current density i.e.  $< 10^{-7}$  A/cm<sup>2</sup>. From the present work we have found  $\Phi_b = 0.83$  eV,  $\eta = 1.78$  & low leakage current density of  $1.48 \times 10^{-7}$  A/cm<sup>2</sup>. The result obtained from the author's experiments were better to the result obtained by Wada & Meagerfield<sup>[13]</sup>. They have basically grown an interfacial oxide on n InP prior to the formation of rectifying contacts. Thus the resulting device is basically a MIS structure. It is to be realized here that the oxide layer grown on the n InP surface would create an interface between an InP surface & oxide layer. Moreover there would be a lattice mismatch between native oxide & surface of n InP. It is quite possible that it may even create traps in the structure & thereby deteriorates the characteristics of the device.

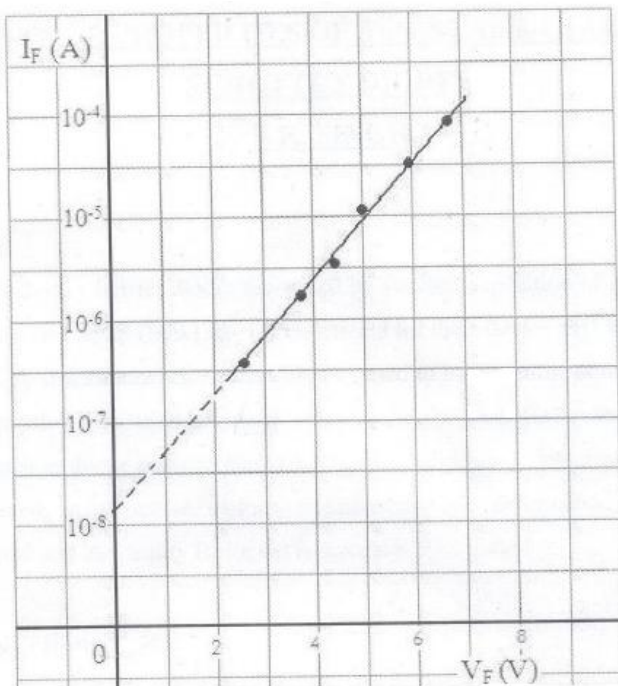


Figure 7 :  $\log I_F - V_F$  Characteristics of Au/n-InP schottky diode.

## CONCLUSIONS

Inspecting the results obtained from Au/n-Si schottky diode it appears that there might have been the formation of an oxide layer of considerable thickness formed on the surface of Si prior to Au evaporation & therefore the device may be a MIS structure rather than a metal-semiconductor diode. The problem of making metal-semiconductor contact on Si was taken as a practical exercise & therefore no further efforts were put to improve their characteristics. Au/n-Si. Some of the problems associated with MIS structure have been discussed earlier. But Au/n-InP schottky diode is fabricated without a native oxide as the interfacial layer between the InP surface & Au layer & therefore the resulting structure is indeed a true metal-semiconductor diode. Hence, it is but natural to expect good device performance from such diodes.

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